



Operation records using IoT

Monitoring device type system

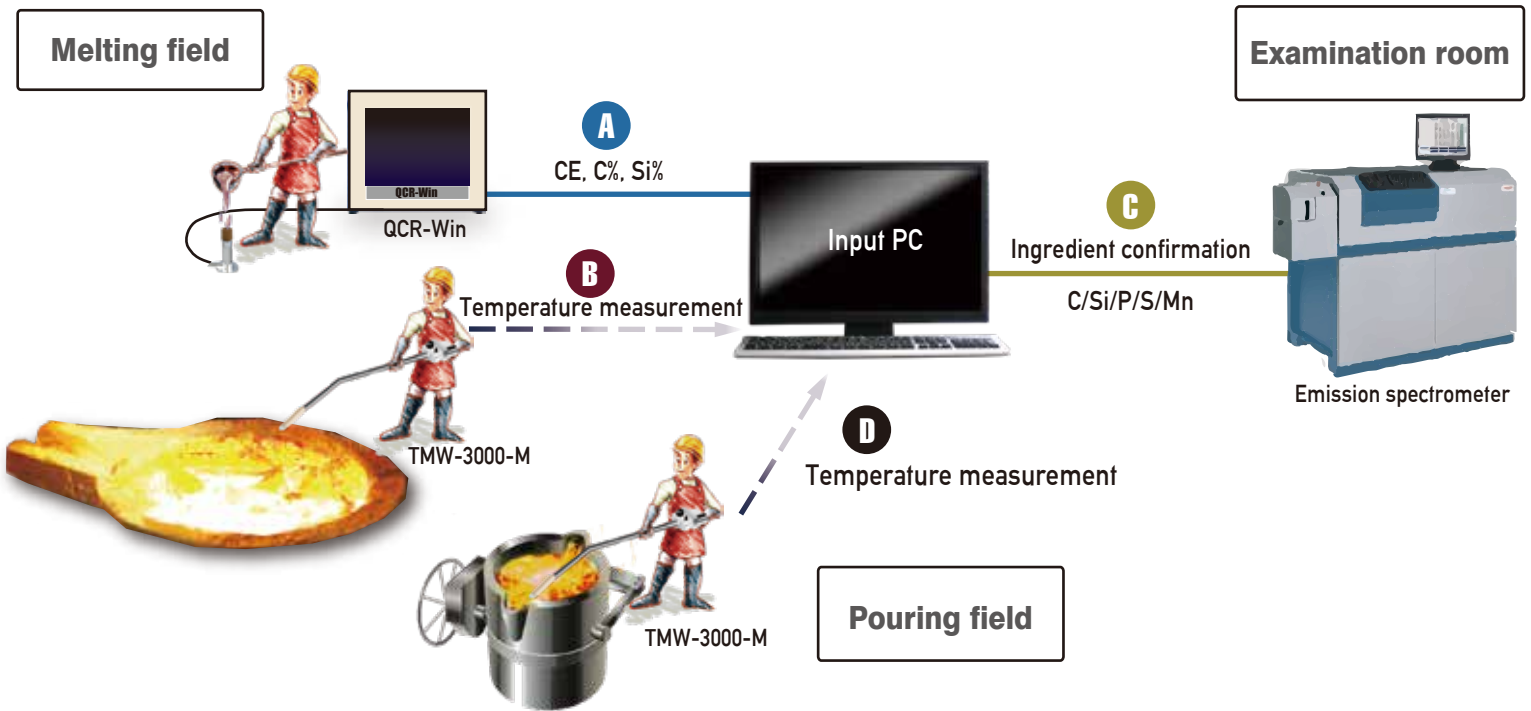
Fully automatic recording of operation records
from melting to pouring.

Recording of all ingredients and temperatures.

Charge changes are operated using the input PC.

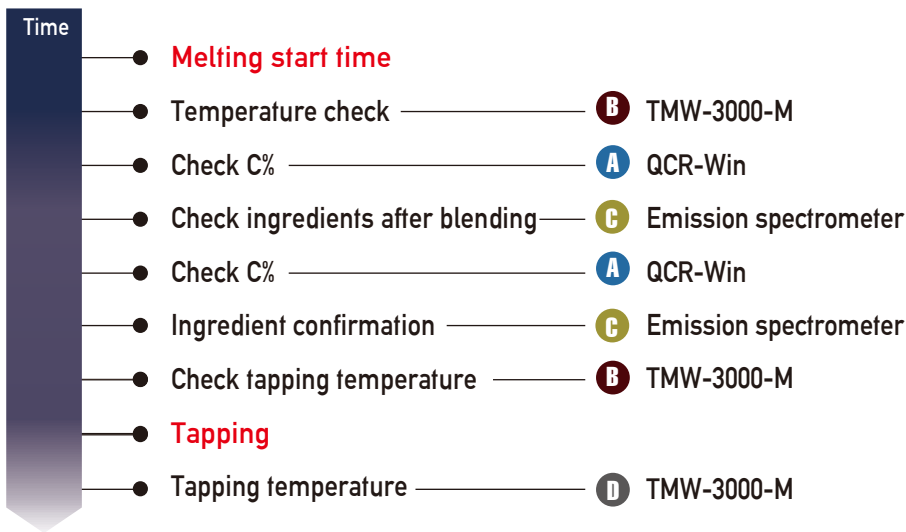


System configuration



Melting field operation record management

Working in the melting field



Records of melting operations saved

Charge 1	Start time	A CE / C% / Si%	C C / Si / P / S / Mn	B Tapping temperature	Tapping time	Melting time	Temperature before pouring	D Pouring start time
Charge 2	Start time	A CE / C% / Si%	C C / Si / P / S / Mn	B Tapping temperature	Tapping time	Melting time	Temperature before pouring	D Pouring start time
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